

KERAPLUS®

Metalceramic / Zirconceramic



KERAPLUS® Metalc ceramic

Product	Colour
● Dentine powders	A1 - D4
● Incisal powders	I-57, I-58, I-59, I-60
● Opaque powders	A1 - D4
● Opacions dentine	A1 - D4
● Transparent powders	clear, opal, neutral, crystal clear, red, blue, grey, glazing
● Intensive incisal	II-57, II-58, II-59, II-60
● Intensive dentine	cream, vanilla, maize, brown, grey, lilac, neon
● Gingiva powders	gingiva light and dark
● Intensive opaque	white, yellow, orange, beige, brown, lilac
● Shoulder powders	cream, vanilla, sun-yellow, brown, cognac, ash-grey, neutral
● Effect powders	cream, vanilla, maize, olive
● Base-opaque powders	BOA, BOB, BOC, BOD
● Base-dentine powders	BDA, BDB, BDC, BDD
● Base-shoulder powders	BSA, BSB, BSC, BSD
● Paste opaque	A1 - D4
● Bonder	
● Stains	white, glazing, pink, lila, maize, light brown, golden, orange, blue, dark brown, black
Test set	1 Dentine 20g, 1 Incisal 20g, 1 Opaque 20g 1 Opacions dentine 20g, 1 Transparent (Clear) 20g 1 Modelling liquid 25ml, 1 Opaque liquid 25ml
● Modelling/ Effect powder liquid	25 ml / 50 ml
● Opaque liquid	25 ml / 50 ml
● Shoulder powder liquid	25 ml / 50 ml
● Glazing / Stains liquid	25 ml / 50 ml

	Prehaeting-Temp.	Drying-Time	Raise of Temp.	Vaccum	Final-Temp.	Holding Time
1 st Opaquer Firing	600°C	2 min.	80°C/min.	yes	970°C	1 min.
2 nd Opaquer Firing	600°C	3 min.	80°C/min.	yes	950°C	1 min.
1 st + 2 nd Shoulder Firing	400°C	3 min.	60°C/min.	yes	940°C	1 min.
1 st Dentin Firing	400°C	6 min.	50°C/min.	yes	920°C	1 min.
2 nd Dentin Firing	400°C	4 min.	50°C/min.	yes	910°C	1 min.
Glase Firing	600°C	2 min.	60°C/min.	no	920°C	1 min.
Post Soldering (Solder 800°C)	600°C	2 min.	60°C/min.	no	850°C	0 min.

Stains



KERAPLUS® Zirconceramic

Product	Colour
● Dentine powders	A1 - D4
● Incisal powders	I-57, I-58, I-59, I-60
● Liner	L-1, L-2, L-3
● Opacions dentine	cream, yellow
● Transparent powders	clear, neutral, glazing, light-yellow, light-blue, light-grey
● Intensive incisal	white, yellow
● Gingiva powders	gingiva rose
● Shoulder powders	vanilla, yellow, cognac
● Effect powders	cream, vanilla, maize, olive
● Stains	white, glazing, maize, golden, green brown, brown, blue, grey
● Modelling liquid	25 ml / 50 ml
● Shoulder powder liquid	25 ml / 50 ml
● Glazing / Stains liquid	25 ml / 50 ml
Test set	1 Dentine 20g, 1 Incisal 20 g, 1 Liner 20 g 1 Opacions dentine 20g, 1 Transparent (Clear) 20 g 1 Modelling liquid 25ml

	Start-Temp.	Drying-Time	Raise of Temp.	Vaccum	Final-Temp.	Holding Time
Liner	450°C	4 min.	55°C/min.	yes	800°C	1 min.
Shoulder Firing	450°C	4 min.	45°C/min.	yes	830°C	1 min.
1 st Dentine Firing	450°C	6 min.	45°C/min.	yes	810°C	1 min.
2 nd Dentin Firing	450°C	6 min.	45°C/min.	yes	800°C	1 min.
Glazing Firing	480°C	2 min.	45°C/min.	no	800°C	1 min.



Stains





PARTNER AG

SWITZERLAND
SWISS CERAMICS



AZ & PARTNER AG
Dorfchärn
CH-6243 Egolzwil
Switzerland
Tel +41 41 982 02 02
Fax +41 41 982 03 03

AZ DENTAL GMBH
Siemensstrasse 5
DE-78467 Konstanz
Germany
Tel +49 7531 50024
Fax +49 7531 50026

www.azpartner.ch
info@azpartner.ch

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